



## SCOPE OF ACCREDITATION

### Chemical Processing

#### International Hardcoat

12400 Burt Rd  
Detroit, MI 48228

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7108 Rev H - Nadcap Audit Criteria for Chemical Processing (to be used on audits before 21 January 2018)**

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

AC7108/11 – Conversion Coating – AC7108/11 must also be selected

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings

Inorganic Coatings

Other Stripping

#### **AC7108/4 Rev B - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted before 21 January 2018)**

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B05 – Salt Spray Testing In Support of AC7108

B09 – Taber Wear Testing In Support of AC7108

B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

B13 – Coating Weight Testing In Support of AC7108

B14 – Conductivity Testing In Support of AC7108

B16 – Coating Thickness Measurement In Support of AC7108

B23 – Other Testing In Support of AC7108

#### **AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)**

Anodize Aluminum, Hard Anodize  
Other Anodize Aluminum  
Anodize Aluminum, Sulfuric Acid  
Other Anodize Aluminum  
Anodize Magnesium  
Other Anodize Magnesium  
Dye  
Impregnation  
Seal

**AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)**

Aluminum  
Other Aluminum  
Aluminum, Non-Hexavalent Chrome Alternatives  
Other Aluminum Non Hexavalent Chrome Alternatives